

CLAIMS

1. A heat exchanger comprising a plurality of fins (57) and an adsorbent capable of adsorbing moisture from the air and desorbing the moisture into the air, wherein
5 the surfaces of the fins (57) are covered with an adsorbent layer (58) containing the adsorbent and a binder for supporting the adsorbent on the surfaces of the fins (57) and
a difference in linear thermal expansion coefficient between the fins (57) and the adsorbent layer (58) is smaller than a difference in linear thermal expansion coefficient between the fins (57) and the adsorbent.

10

2. The heat exchanger of Claim 1, wherein
the binder has a linear thermal expansion coefficient not lower than the linear thermal expansion coefficient of the fins (57).

15

3. The heat exchanger of Claim 1, wherein
the binder is an organic water-based emulsion binder.

20

4. The heat exchanger of Claim 3, wherein
the water-based emulsion binder is a urethane resin, an acrylic resin or an ethylene-vinyl acetate copolymer.

25

5. A heat exchanger comprising a plurality of fins (57) and an adsorbent capable of adsorbing moisture from the air and desorbing the moisture into the air, wherein
the surfaces of the fins (57) are covered with an adsorbent layer (58) containing the
adsorbent and a binder for supporting the adsorbent on the surfaces of the fins (57) and
the adsorbent layer (58) is configured to follow thermal expansion or contraction of the fins (57) caused by temperature change without falling off the fins (57).

6. The heat exchanger of Claim 1, wherein
the adsorbent layer (58) satisfies $t/\lambda \leq 10$ wherein t is a thickness (mm) of the
adsorbent layer (58) and λ is a thermal conductivity (W/mK) of the adsorbent layer (58) in
5 the thickness direction.

7. The heat exchanger of Claim 6, wherein
a fin pitch is not less than 1.2 mm and not more than 3.5 mm.

10 8. The heat exchanger of Claim 6, wherein
air velocity is not less than 0.5 m/s and not more than 1.5 m/s.

9. The heat exchanger of Claim 6, wherein
the thickness t (mm) of the adsorbent layer (58) is not less than 0.05 mm and not
15 more than 0.5 mm.

10. The heat exchanger of Claim 6, wherein
the thermal conductivity λ (W/mK) of the adsorbent layer (58) is not less than 0.05
W/mK and not more than 1.00 W/mK.

20 11. The heat exchanger of Claim 6, wherein
the heat exchanger (47 or 49) is a fin-and-tube heat exchanger.

12. The heat exchanger of Claim 1, wherein
25 supposing that an adsorbent content ratio in the adsorbent layer (58) is expressed
by the mass ratio between the adsorbent and the binder (mass of the adsorbent/mass of the
binder), part of the adsorbent layer (58) adjacent to the surface of the fin (57) has a higher

adsorbent content ratio than an outermost part of the adsorbent layer (58) in the thickness direction.

13. The heat exchanger of Claim 12, wherein
5 the adsorbent layer (58) has a multilayered structure in which the adsorbent content ratio varies in the thickness direction.

14. The heat exchanger of Claim 13, wherein
the adsorbent content ratio in the adsorbent layer (58) decreases toward the fin
10 (57).

15. The heat exchanger of Claim 12, wherein
the adsorbent (60) is zeolite, silica gel or a mixture thereof and
the binder (62) is a urethane resin, an acrylic resin or an ethylene-vinyl acetate
15 copolymer.

16. The heat exchanger of Claim 1, wherein
the adsorbent layer (58) is a solid layer formed by drying an organic water-based emulsion binder mixed with an adsorbent.

20 17. The heat exchanger of Claim 16, wherein
the adsorbent is zeolite, silica gel or a mixture thereof,
the water-based emulsion binder is a urethane resin, an acrylic resin or an ethylene-vinyl acetate copolymer and
25 the mass ratio between a solid portion of the water-based emulsion binder and the adsorbent is not lower than 1:3 and not higher than 1:10.

18. The heat exchanger of Claim 16, wherein
the thickness t (mm) of the adsorbent layer (58) is not less than 0.05 mm and not
more than 0.5 mm.